EXHIBIT 1

60 ~ → (.19mm)

$a = .19mm$

$b = 1.9^{MM}/2 = .95MM$ ⎫ Per Exhibit 2

$R^2 = b^2 + (R-a)^2$

$R^2 = b^2 + R^2 - 2Ra + a^2$

$2Ra = b^2 + a^2$
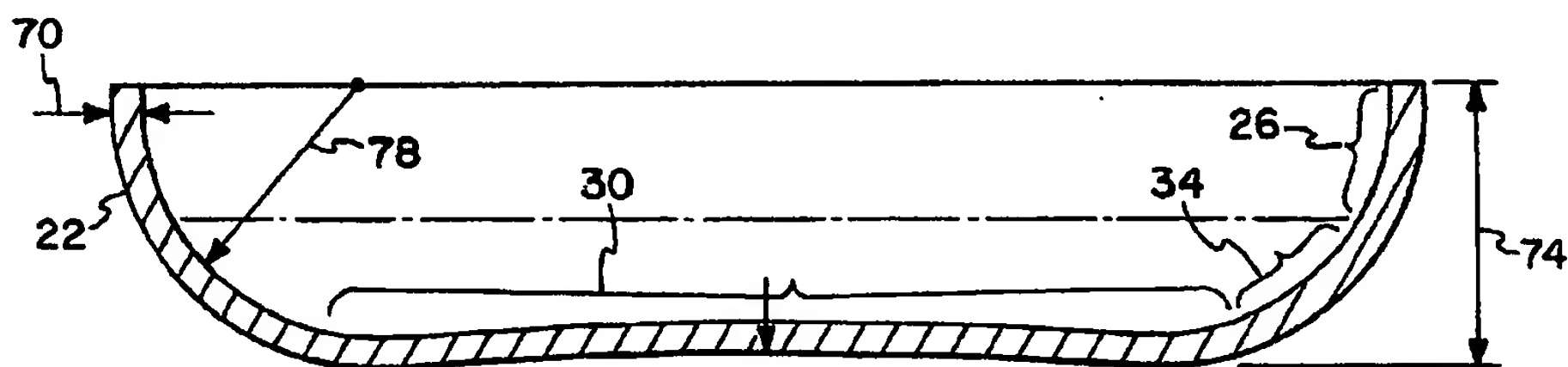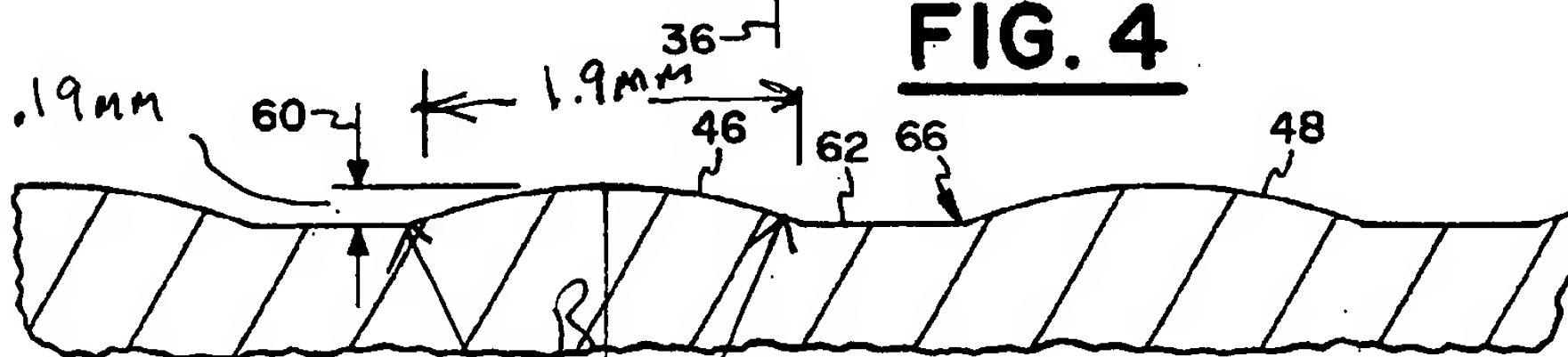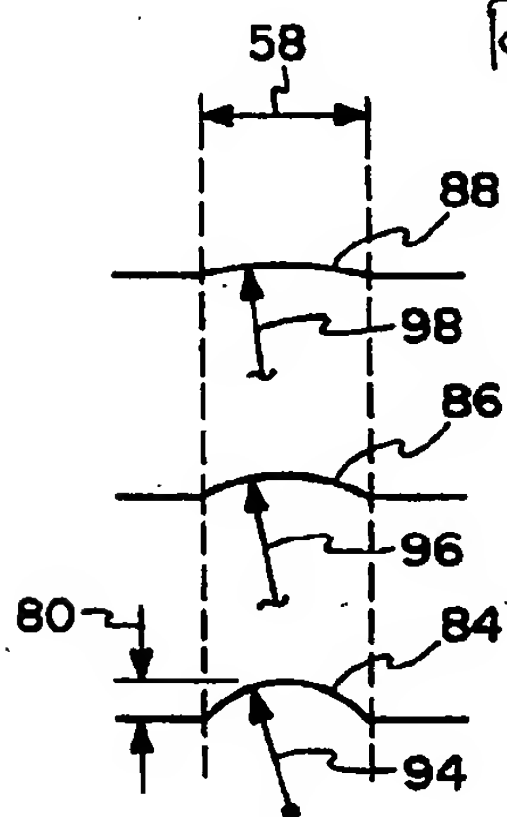
$R = \dfrac{b^2 + a^2}{2a} = 2.47mm$

EXHIBIT 2

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FIG. 4

FIG. 5

FIG. 7

FIG. 6

FIG. 8

FIG. 9